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Material Properties

Click on the property name in the column header to sort the materials by that property. Click on a question mark for a definition of the property. Need information on machining, annealing or fabricating? **Click Here**

Need information on machining, annealing or fabricating? Click Here Mechanical Properties Thermal Properties Electrical/Physical Properties												
		dililili										b.
Name	RFQ	PDF	eon.	ASTM D638, ber	e Tensile Etangatien,	S Tensile Modulus	* Task Impart strength \$ (73 #7451W 0256 \$ (notched), 4"fbs/in	S Rear a chemen.	Flexural modulus	* Compression & Strength, trade Astron & C	* Constructive Medius, ASTN	* Dyneinis Coefficient of 5 Friedon, Opes Supm> 3 ASTN USYOS
€ ABS	£810		Unfilled	6,100	20	310,000	7.70	10,500	340,000	2,900		0.35
ABS Conductive	A80		Reinforced	17,250	2.50	350,000	1.00	23,500	1,450,000			
ABS FR	180		Reinforced	5,500	20	320,000	4.00	9,500	330,000	7,650		
ABS SD	\$85.9		Reinforced	5,000	13		6.00	8,000	260,000			
Acetal Copolymer	100		Unfilled	8,800	25	380,000	1.00	11,000	360,000	4,500	290,000	0.21
C Acetal Copolymer SD	148.00		Reinforced	6,600	45		1.90	7,000	210,000			0.18
C Acrylic (PMMA) Extruded	AFQ.		Unfilled	10,100	5.10	431,000	0.28	14,600	486,000	17,000		
Acrylic Cast	ARQ:		Unfilled	8,038	2.70	425,000	0.45	12,000	457,000	16,000		
Ardel® Polyarylate	A*'Q		Unfilled	10,000	50	300,000	3.80	11,000	310,000	12,180		
Celazole® PBI	660		Unfilled	20,000	3	850,000	0.50	32,000	950,000	50,000	900,000	0.24
CPVC	RYQ.	900	Unfilled	7,300	35	450,000	9.00	14,300	361,000	10,100	196,000	
C Deirin⊛ 100AF	RFQ.		Reinforced	8,000	15	435,000	0.70	12,000	445,000	16,000	350,000	0.19
☐ Deirin® 150	APQ.		Unfilled	9,000	25	350,000	1.50	11,500	420,000	5,200	450,000	0.20
Delrin® 570	894)-		Reinforced	8,500	12	870,000	2.85	10,700	725,000			
ETFE	S/C		Unfilled	6,250	225		No Break	4,640	145,000	2,470		0.23
□ FEP	N/Q		Unfilled	3,400	325	55,000	No Break		85,000	2,100		0.20
Halar® ECTFE	AFQ:		Unfilled	7,800	250	240,000	No Break	6,800	245,000			0.19
□ HDPE	869		Unfilled	4,423	>1,350	225,000	1.30		167,000			0.28
□ HPV 13	18 Ç		Reinforced	12,500	17.50	858,000	0.70	10,000	350,000	10,500	350,000	0.12
Hydel® PEI-7	seig.	-	Reinforced	9,400	4	400,000	1.40	16,250	424,000	16,200		
□ Hydex® 202	94		Unfilled	9,000	80	340,000	10.00	12,000	280,000			0.22
Hydex® 301	800		Unfilled	10,000	140	310,000	2.40	14,000	340,000			0.21

Reinforced 7,200

Reinforced 16,000

Reinforced 6,000

17,100 110 442,780

1,943 515

12,500

9,200

12,500 25 350,000 0.60

8.000 20 300,000 n an

10,000 25 350,000 1.10

5,000 150

14,000 50 522,100 1.55

Reinforced 30,200 1.30

Reinforced 22,800 2.20

Reinforced 17,300 2.50

11,500 15 400,000 0.60

4.70

3

4

5 1,000,000 2.00

25

20 350,000 0.70

20 350,000 0.60

20 350,000 0.60

40

25 350,000 1.20

10 400,000 1.00

25 350,000 1.20

15 450.000 2.10

60

1,885,400 1.60

1,406,800

Unfilled

40 380,000 0.70

4 1,300,000 2.70

500

26,000

41,615

9.700.000

350,000 3.50

Material Properties - Plastics International

Hydex® 4101L

Hydlar® Z

[Imidex®

LDPE

Macor® Ceramic

Meldin® 7001

Meldin® 7003

Meldin® 7021

Meldin® 7022

Meldin® 7211

Norvi® 30% GF

Norvi® PPO

Nylon 6 Cast Nylon 6 Cast Bearing Grade

Nylon 6 Cast Graphite

Nylon & Cast MD Filled Nylon 6 Cast MD/Oil Filled

Nylon 6 Cast Oil Filled

Nylon 6/12 Extruded

Nylon 6/6 30% GF

Nylon 6/6 Extruded

Nylon 6/6 MD Filled

PCTFE

PEFE

C PET

PEEK 30% CR

PEEK 30% GR

PEEK Bearing Grade

Nvion 6/6 Super Tough

Nylon 6/6 Heat Stabilized

Hytrel® 5556

Page 2 of 4

0.11

0.60

0.27

0.39

0.26

0.14

0.31

0.26

0.28

0.18

0.22

0.30

0.20

Laminate G-10/FR-4 Glass Epoxy	ESC;	 Reinforced 45,000	14.00	70,000
☐ Laminate G-11 Glass Epoxy	880	Reinforced 43,000		80,000
Laminate G-7 Glass Silicone	895	Reinforced 18,000		25,000
Laminate G-9 Glass Melamine	ASQ.	Reinforced 44,000	12.50	61,000

Unfilled

Unfilled

Unfilled

Unfilled

Unfilled

Unfilled

Unfilled

140

Reinforced 9,200

Reinforced 9,500

Reinforced 8,000

Reinforced 7,500

Reinforced 15,500

Reinforced 11,000

Reinforced 11,000

Reinforced 11,000

Reinforced 8,500

Reinforced 8,800

Reinforced 12,000

Reinforced 10,000

Reinforced 11,000

Reinforced 7,200

Unfilled

Unfilled

Unfilled

http://www.plasticsintl.com/sortable_materials.php?display=mechanical

Break

13,600

15,800 4,600,000

13,000 4,600,000

15,800 5,300,000

13,000 7,700,000

11.800 5.000.000

22,000 830,000

14.400 370.000

12,500 350,000

12,500 350,000

12,500 350,000

12,800 400,000

12,500 325,000

18,500 550,000

15,500 440,000

17,500 450,000

275,000 2.400

440,000

5.000

27.700 530.000 17.100 550.000

46,100 1,885,400 34,800 1,275,000

33,800 1,495,200 31,200 1,000,000

15,800 411,000 14,900 421,000

30,000 1,400,000 22,000

12,500

1.75

17.00 9.800 245,000

1.80

3.25

80,000 3,000,000 63,000 61,000 2,000,000 70.000 1,175 28,565

390,000

23,000 900,000 19,300

26,000

548,000

45,000 50.000

3,800,000

3,600,000

4,500,000

4,800,000

3,500,000

55 000

PETG	PEG		Unfilled	7,700	50	320,000	1.70	11,200	310,000			
PFA .	Sec.		Unfilled	3,600	300	290,000	No Break		85,000			0.21
Phenolic C Canvas	88'Q.		Unfilled	12,000			1.95	18,000	1,600,000	34,000		
Phenolic CE Canvas	3500	dille.	Reinforced	11,000			1.70	17,500	1,600,000	34,000		
Phenolic L Linen	199.		Unfilled	14,000			1.70	24,500	1,700,000	38,000		
Phenolic LE Linen	186		Reinforced	13,000			1.35	22,000	1,600,000	36,000		
Phenolic N-1 Nylon	APQ.		Reinforced	8,000				14,000	700,000	25,000		
Phenolic X Paper	880	****	Reinforced	20,000			0.82	34,000	1,900,000	35,000		
Phenolic XX Paper	\$80.		Unfilled	13,500			0.50	22,000		25,000		
Phenolic XXX Paper	PFG.		Unfilled	14,000				20,000	1,300,000	35,000		
Polycarbonate	88-Q1		Unfilled	9,500	110	345,000	14.00	13,500	345,000	12,500	345,000	0.38
Polycarbonate 20% GF	SPQ.		Reinforced	16,000	5	860,000	2.06	19,000	798,000	16,000		0.22
Polycarbonate 40% GF	860		Reinforced	23,000	3	1,680,000	2.50	27,000	1,400,000	21,000		
Polypropylene Copolymer	1000	4440	Unfilled	4,800	650	152,000	7.80	3,750	184,000			
Polypropylene FR	280		Unfilled	3,250	600		0.15		145,000			
Polypropylene Homopolymer	190		Unfilled	5,150	400	240,000	1.20	7,250	212,500	5,750	225,000	0.26
Polystyrene High Impact	KAC.		Unfilled	3,500	52	239,000	2.10	6,200	277,000			
Polysulfone	16.04		Unfilled	10,200	75	360,000	1.30	15,400	390,000	13,900	375,000	0.37
E PPS	60.00		Unfilled	8,700	4	480,000	0.50	17,400	435,000	13,700	435,000	0.24
FFFE	250		Unfilled	4,000	400	66,700	3.50		72,000	1,000		0.10
T PTFE 25% CF	1700		Reinforced	1,950	115					1,600		
T PTFE 25% GF	16.6		Reinforced	1,500	100					1,400	97,200	
™ PVC	680		Unfilled	7,500	35	411,000	0.80	12,800	481,000	9,500	375,000	0.30
□ PVDF	AYQ.		Unfilled	7,800	35	350,000	3.00	10,750	310,000	11,600		0.24
Radel® A PES	1800		Unfilled	12,000	75	385,000	1.60	16,100	420,000	14,500	388,000	
Radel® R PPSU	1850		Unfilled	10,100	90	340,000	13.00	13,200	350,000	14,350	251,000	
Radel® R5500	8849		Unfilled	10,100	90	340,000	10.00	13,200	350,000	14,350	251,000	
Rulon@ AR	10.0		Reinforced	2,000	175		6.00					0.20
□ Rulon® J	8575		Reinforced	2,000	180				180,000	1,000		0.16
™ Rulon® LR	588		Reinforced	2,000	135		6.00					0.20
TRyton® PPS 40% GF	55.0		Reinforced	7,842	1		0.90	26,650				
Ryton® PPS Bearing Grade	REG		Unfilled	5,100	1.50		1.60	7,600				
Semitron® ESd 225	18°Q1		Reinforced	5,400	15	200,000	1.50	7,300	220,000	8,000	175,000	0.29
Semitron® ESd 410C	8800		Reinforced	9,000	2	850,000	0.80	12,000	850,000	19,500	600,000	0.18
Semitron® ESd 420	R/Q		Reinforced	9,500	2	550,000	1.00	14,500	525,000	16,500	350,000	0.20
Semitron® ESd 500HR	78°Q		Reinforced	1,500	50	250,000	1.00	2,200	350,000	3,800	225,000	0.10
Semitron® ESd 520HR	RFQ.		Reinforced	12,000	3	800,000	0.80	20,000	850,000	30,000	600,000	0.24

☐ Tecator® TI5013	1070	Unfilled	21,000	15		2.30	33,000	711,000	30,000		
Tecator® TI5031	899	Unfilled	19,000	10		2.00	23,000	870,000			
Tecator® XP142T	800	Reinforced	17,000	2		0.75	21,000	821,000			
TPX® Polymethylpentene	880	Unfilled	1,400	33	270,000	0.95	4,000	160,000	3,340		
UHMW-PE		Unfilled	5,800	200	120,000	No Break		110,000	2,400	75,000	0.12
UHMW-PE Anti-Static	88	Reinforced	4,000	140	156,900	No Break		100,000			0.12
UHMW-PE Oil Filled	10 C	Reinforced	6,527	280	76,000	No Break		63,818			0.13
Ultem®	10.00	Unfilled	15,200	60	430,000	1.00	22,000	480,000	21,900	480,000	0.17
Ultem® 2300		Reinforced	24,500	13	1,300,000	1.60	33,000	1,300,000	30,700	938,000	
NOTE: The information contained herein i quality control. Contact us for manufactur									basis for di	esign specificat	ions or

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